

Grilon TSS/2 FA

PA666

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:

PA 66+6, MHR, 14-030 N

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	3300 / 1400	MPa	ISO 527-1/-2
Yield stress	80 / 55	MPa	ISO 527-1/-2
Yield strain	4 / 15	%	ISO 527-1/-2
Nominal strain at break	5 / >50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	80 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	80 / 60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	5 / 10	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	3 / 3	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	140 / 80	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	260 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	65 / -	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	200 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	60 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	100 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	70 - 100	°C	ISO 2578
Max. usage temperature (short term)	220	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E12 / 1E11	Ohm*m	IEC 60093
Surface resistivity	- / 1E11	Ohm	IEC 60093
Electric strength	27 / 25	kV/mm	IEC 60243-1
Comparative tracking index	600 / 600	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	8 / -	%	Sim. to ISO 62
Humidity absorption	2 / -	%	Sim. to ISO 62
Density	1140 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	1.2 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	1.4 / -	%	ISO 294-4, 2577

Characteristics

Processing

Injection Molding

Industry & Consumer goods

Housewares, Sports & Leisure

Delivery form

Granules

Packaging

Medical packaging

